

100

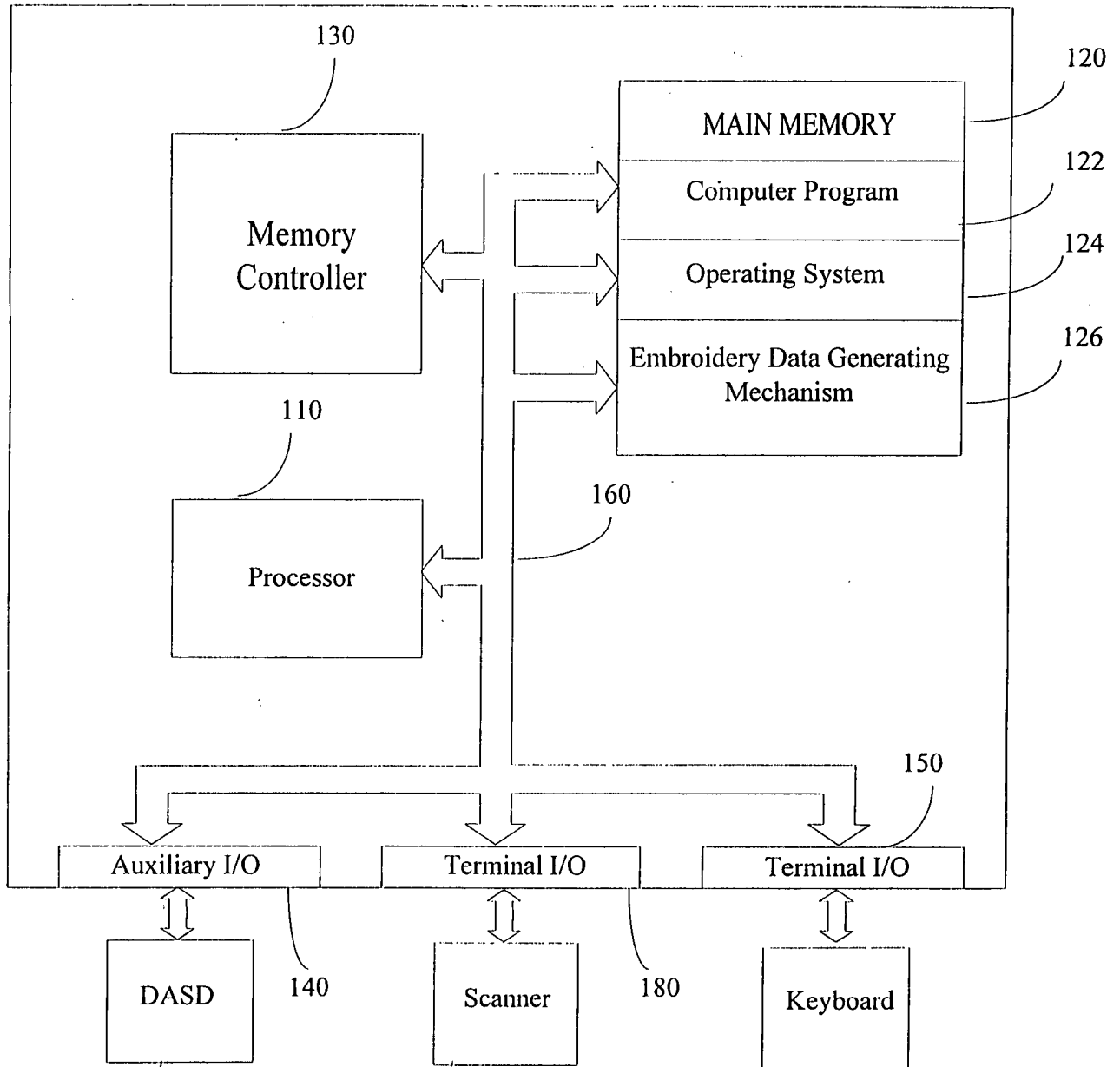


FIG. 1

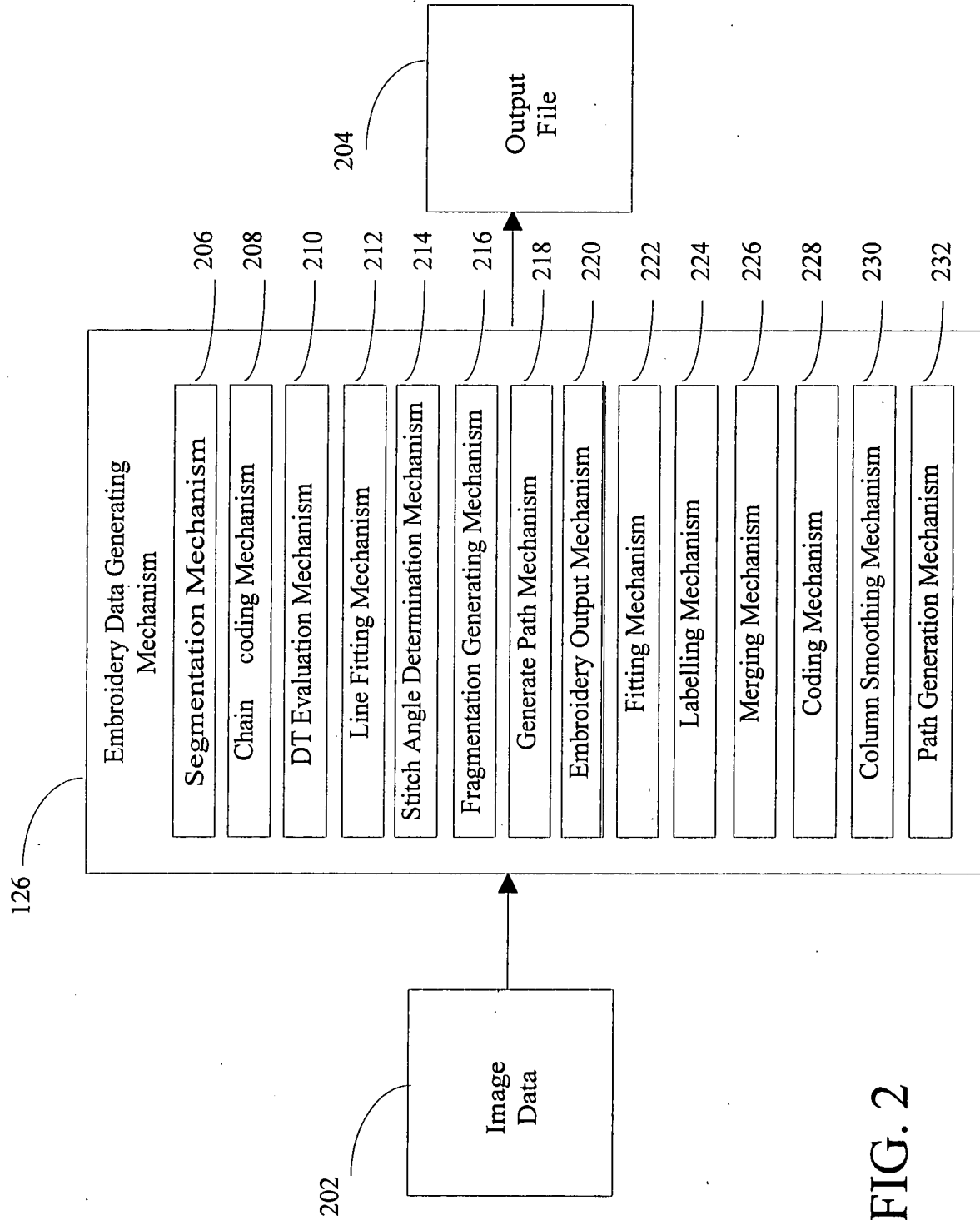


FIG. 2

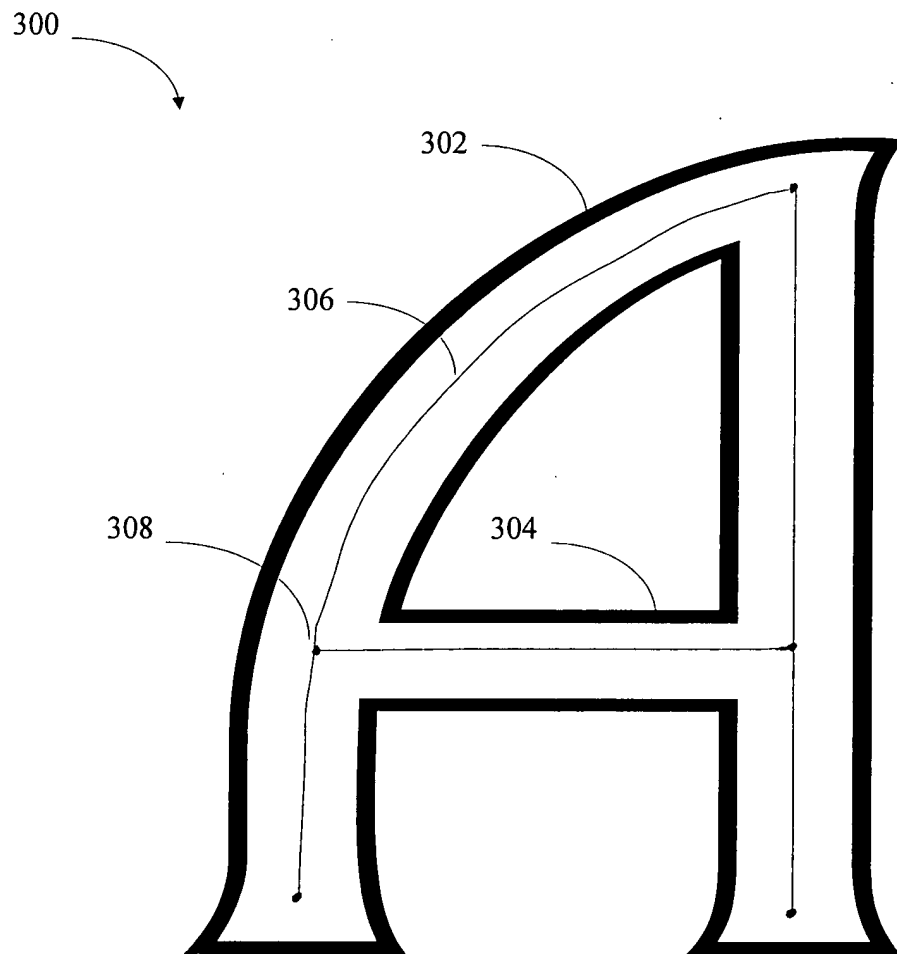


FIG. 3

400

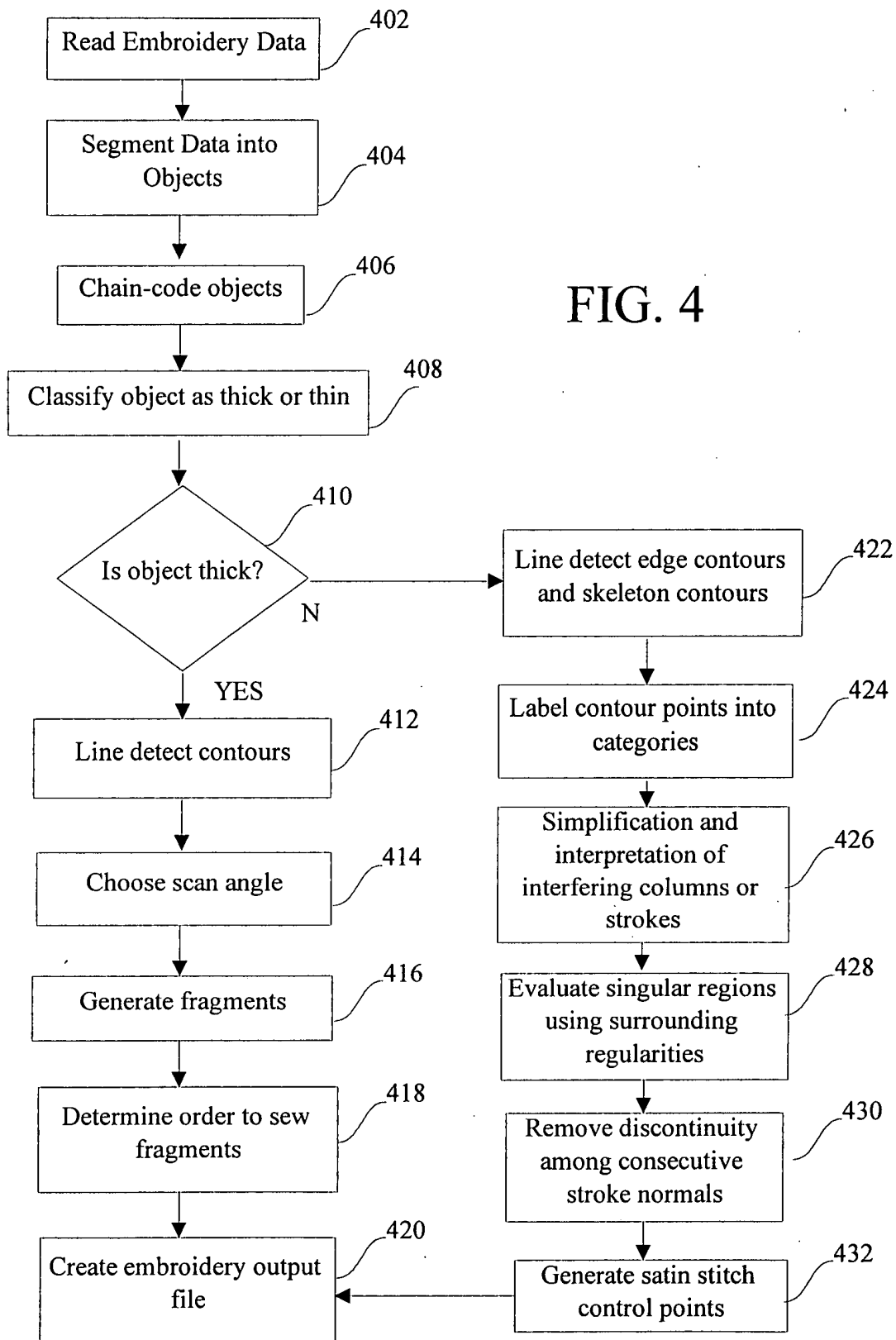


FIG. 4

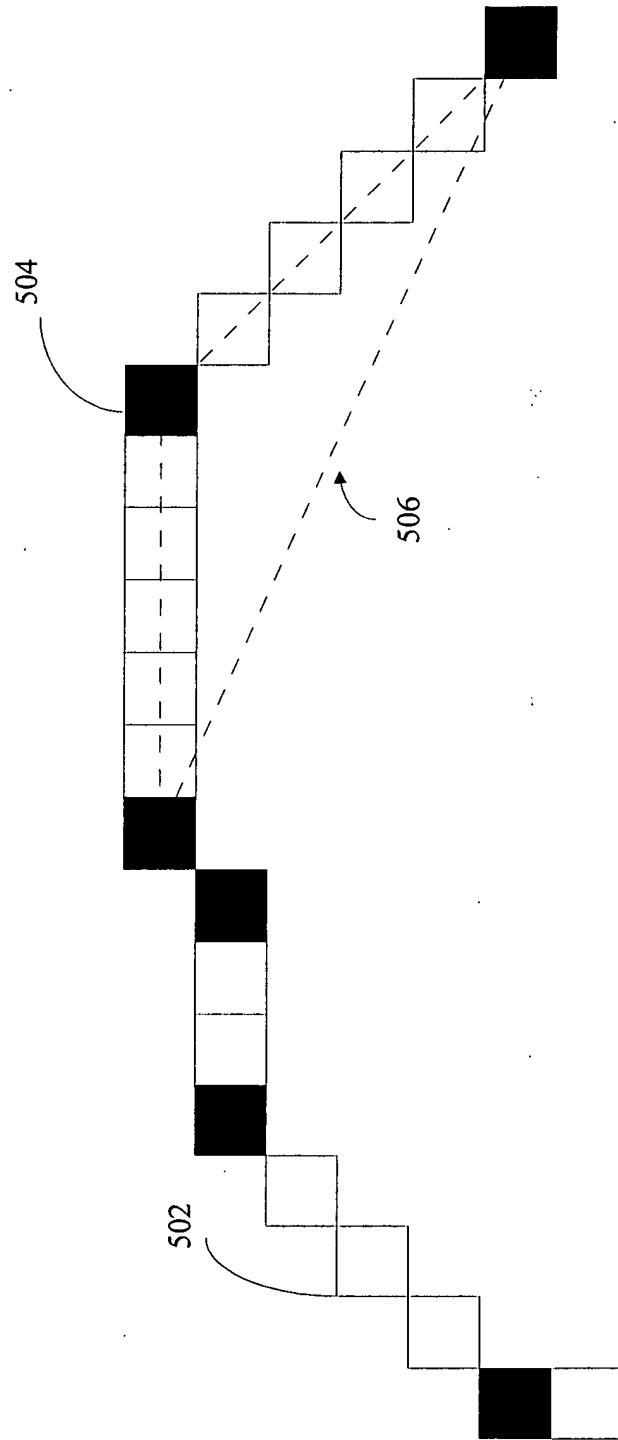


FIG. 5

6a/11
H-409

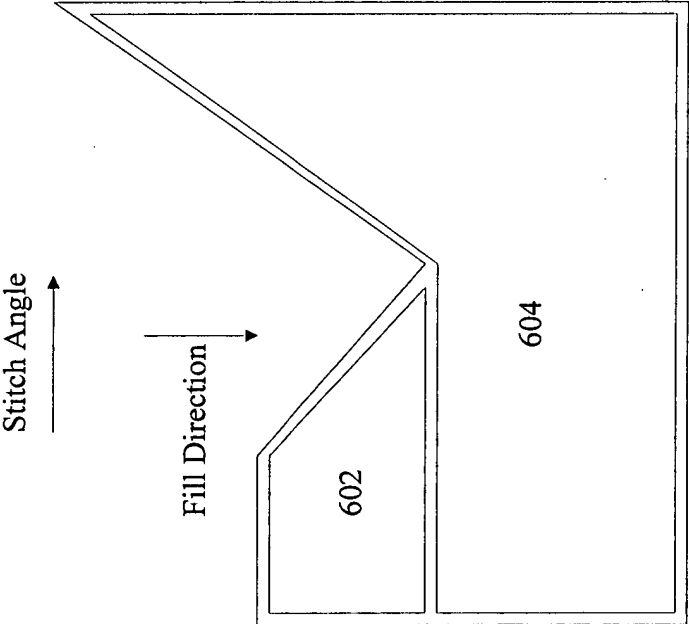


FIG. 6a

600

Stitch Angle

Fill Direction

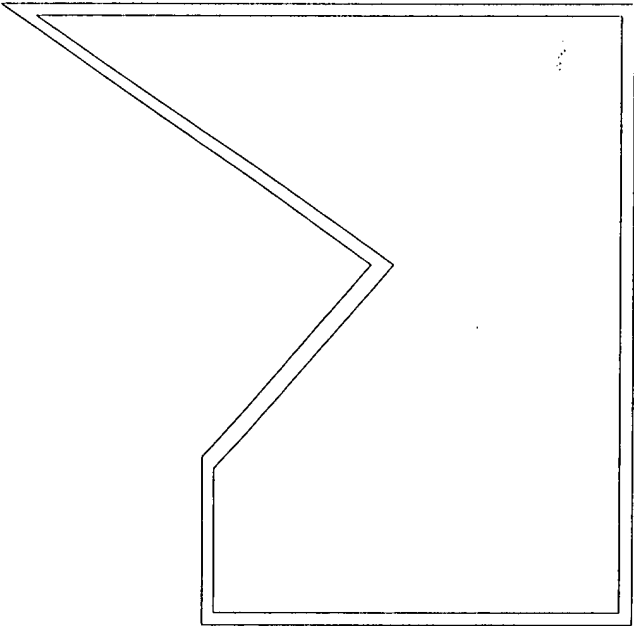


FIG. 6b

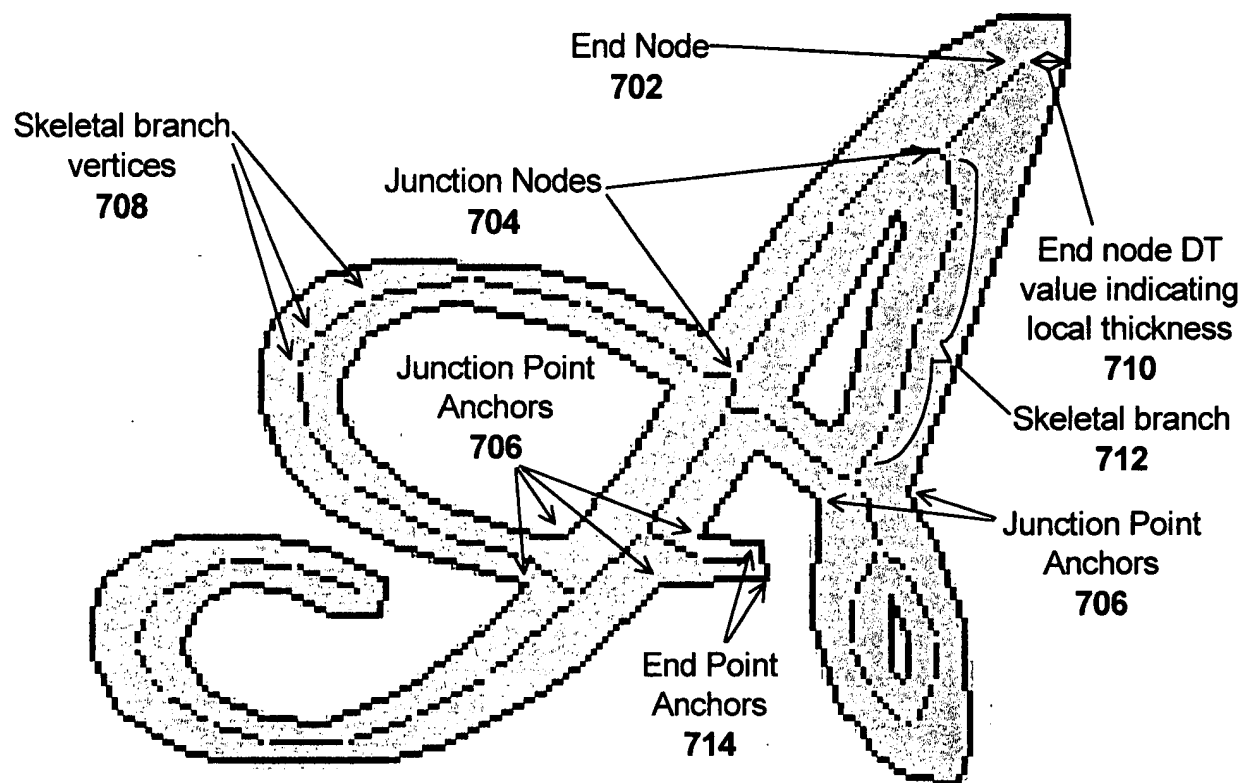


FIG. 7.

80

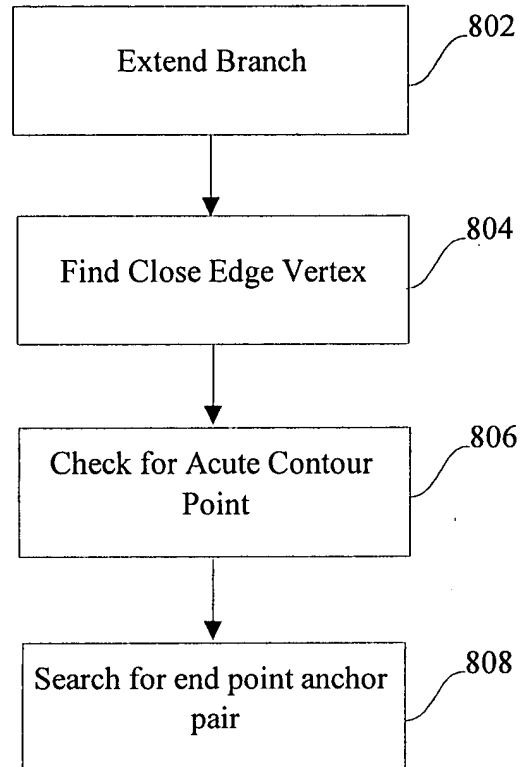



FIG. 8

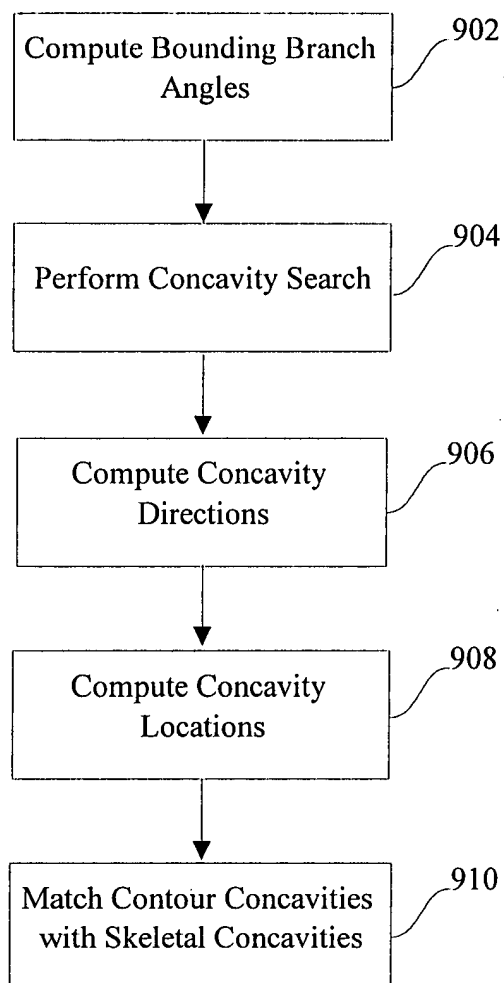


FIG. 9

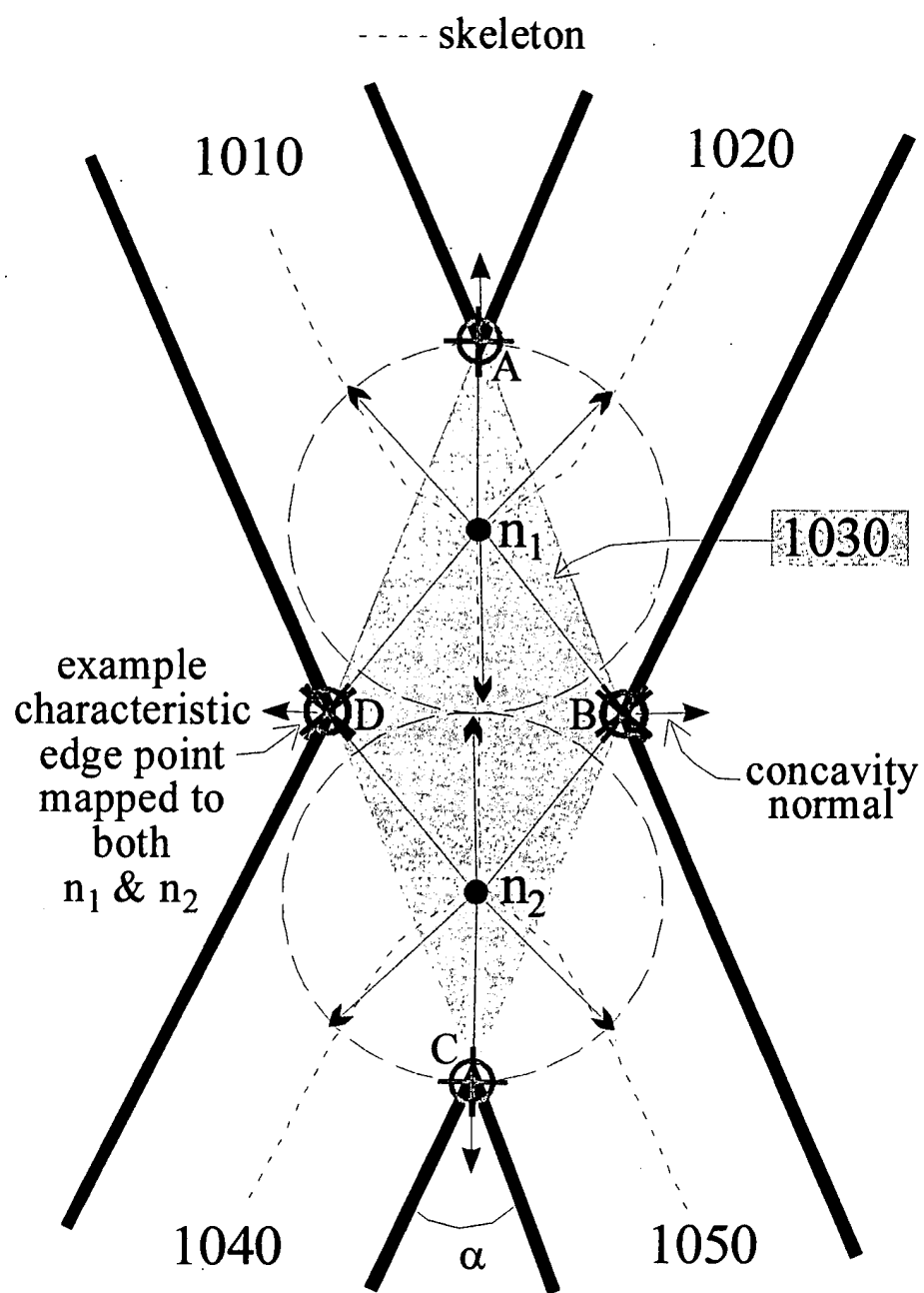


FIG. 10.

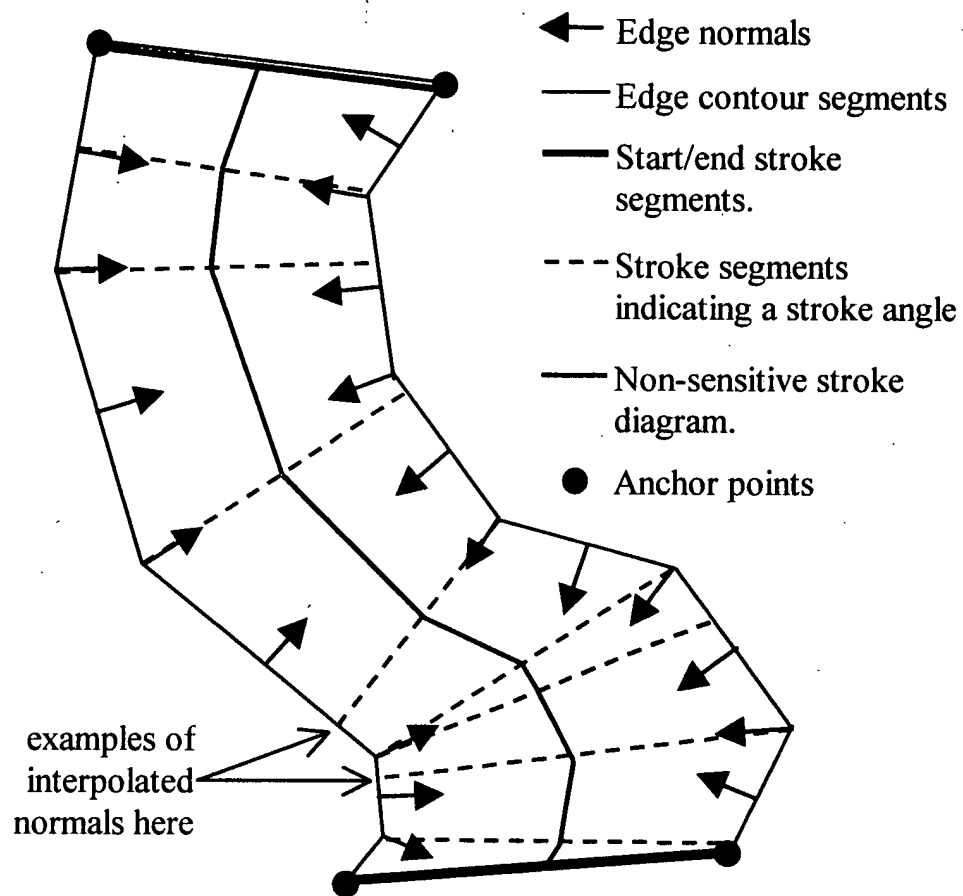


FIG. 11.

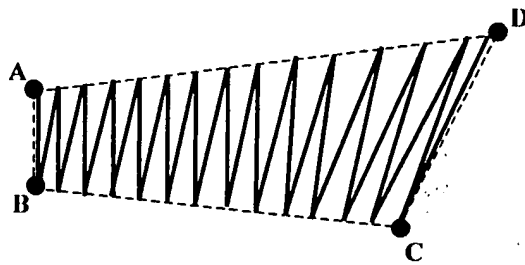


FIG. 12a.

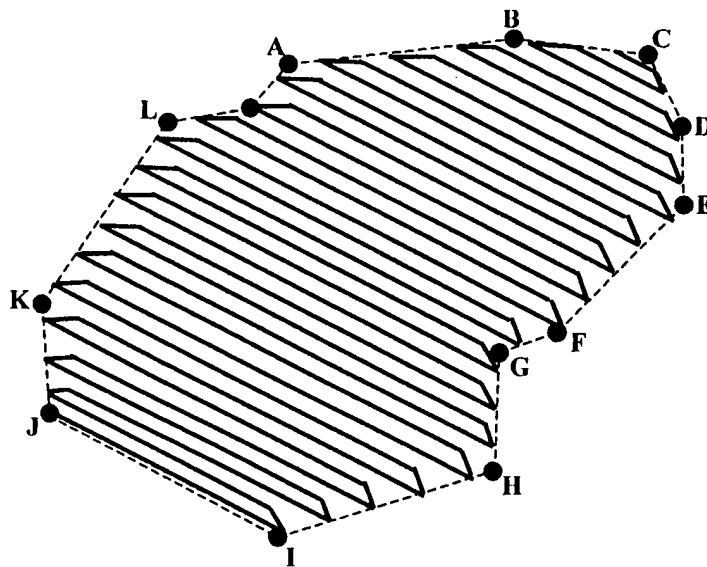


FIG. 12b.

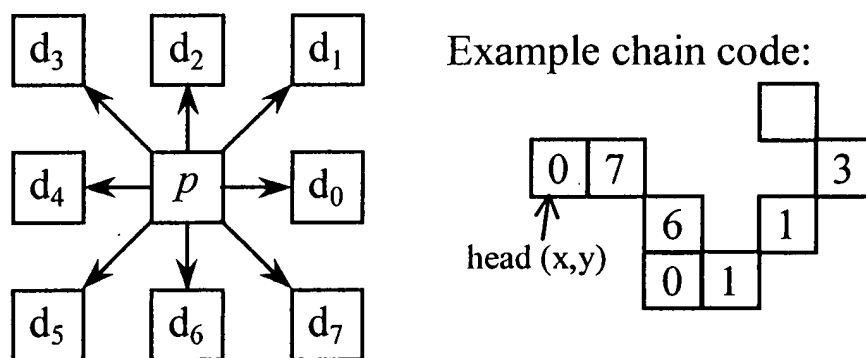


FIG. 13.



FIG. 14a.

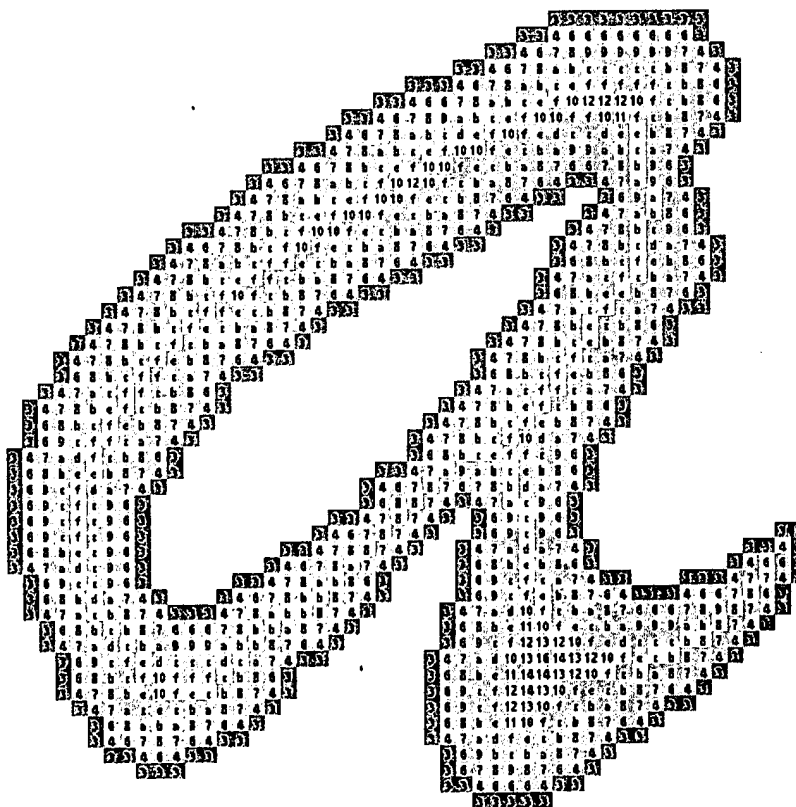


FIG. 14b.

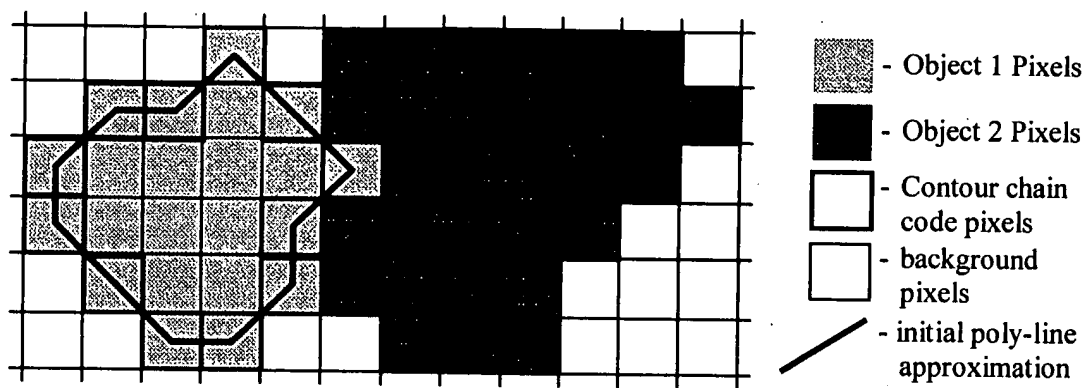


FIG. 15a.

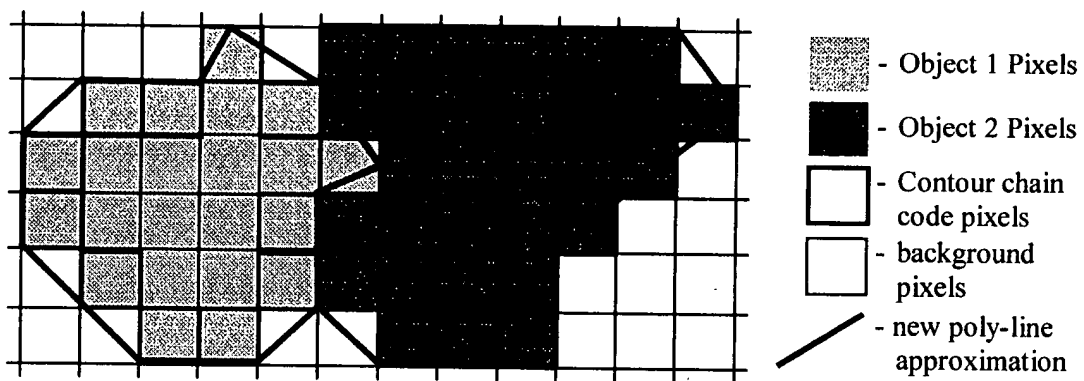


FIG. 15b.

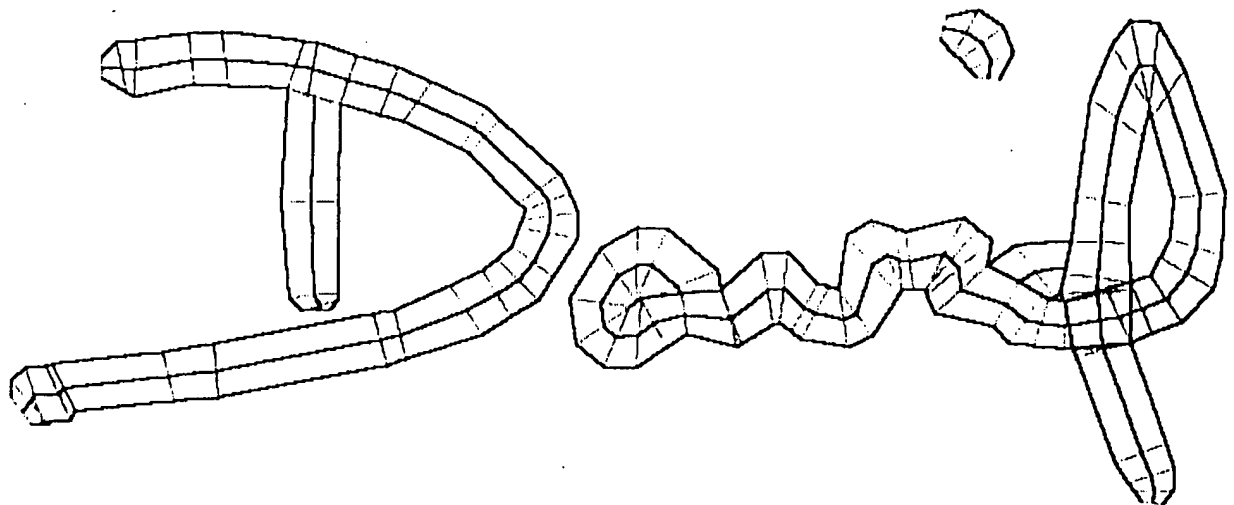
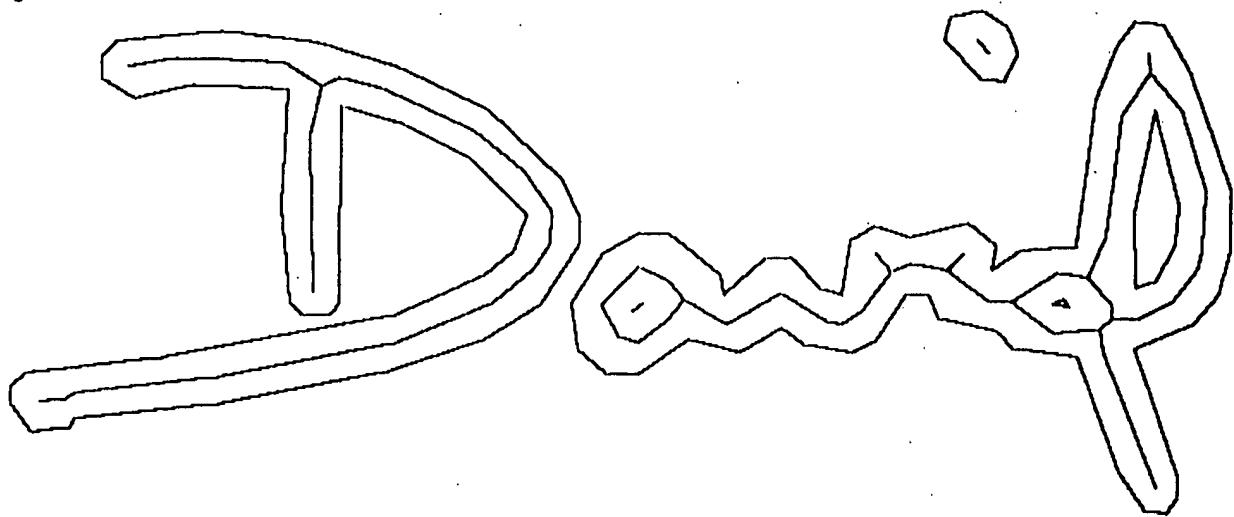


FIG. 16